IN THE CLAIMS:

- Please cancel claims 1-28 without prejudice or disclaimer.
- Please add the following new claims 29-51:
- 29. (New) A crystalline adduct of mirtazapine and water containing up to about three weight percent water.
- 30. (New) The adduct of mirtazapine and water of claim 29 prepared by precipitation from a solvent comprising water and either an alcohol or acetone.
- 31. (New) The adduct of mirtazapine and water of claim 30 wherein the solvent comprises water and an alcohol.
- 32. (New) The adduct of claim 31 herein the alcohol is selected from the group consisting of methanol, ethanol and isopropyl alcohol.
- 33. (New) The adduct of mirtazapine and water of claim 31 wherein the solvent comprises water and ethanol.
- 34. (New) The adduct of mirtazapine and water of claim 33 wherein the solvent is an about 1:1 to about 1:4 ethanol:water mixture.
- 35. (New) A crystallized adduct of mirtazapine and water prepared by:
 - i) crystallizing mirtazapine from a solution comprising water;
 - ii) recovering crystallized mirtazapine; and
 - iii) drying the crystallized mirtazapine until the crystallized mirtazapine contains up to about 3 percent water.
- 36. (New) The adduct of mirtazapine and water of claim 35 wherein the solution also comprises an alcohol.
- 37. (New) The adduct of mirtazapine and water of claim 36 wherein the alcohol is selected from the group consisting of methanol, ethanol and isopropyl alcohol.
- 38. (New) The adduct of mirtazapine and water of claim 37 wherein the alcohol is ethanol.
- 39. (New) The adduct of mirtazapine and water of claim 38 wherein the solution comprises a ratio of ethanol:water ranging from about 1:1 to about 1:4.

- 40. (New) A process for preparing crystallized mirtazapine comprising the steps of:
 - i) dissolving mirtazapine in an organic solvent, thereby forming a solution;
 - ii) adding water to the solution;
 - iii) precipitating mirtazapine; and
 - iv) drying the precipitated mirtazapine under conditions sufficient to produce crystallized mirtazapine having up to about 3% by weight water.
- 41. (New) The process of claim 40, wherein the organic solvent is selected from the group consisting of methanol, ethanol, and isopropyl alcohol.
- 42. (New) The process of claim 40, wherein the drying conditions comprise elevated temperature and reduced pressure.
- 43. (New) The process of claim 42, wherein the elevated temperature is about the reflux temperature of the organic solvent.
- 44. (New) The process of claim 40, wherein the dissolving step comprises refluxing the organic solvent.
- 45. (New) The process of claim 40, wherein the adding step comprises adding water dropwise to the solution.
- 46. (New) The process of claim 40, wherein the precipitating step comprises cooling the solution to about 10 °C.
- 47. (New) The process of claim 41,
 wherein the dissolving step comprises refluxing the organic solvent;
 wherein the adding step comprises adding water dropwise to the solution;
 wherein the precipitating step comprises cooling the solution to about 10 °C; and
 wherein the drying conditions comprise heating the precipitated mirtazapine to the reflux
 temperature of the organic solvent under reduced pressure.
- 48. (New) The process of claim 41,
 wherein the organic solvent is ethanol; and
 wherein the yield of crystallized mirtazapine is about 90% or greater.
- 49. (New) The process of claim 48, wherein the yield is greater than 90%.
- 50. (New) The process of claim 48, wherein the yield is about 95% or greater.
- 51. (New) The process of claim 48, wherein the yield is greater than 95%.